ROTANODE™
E7252X

Rotating Anode X-Ray Tube Housing Assembly

- High speed rotating anode X-ray tube housing assembly for high energy radiographic and cine-fluoroscopic operations.
- The heavy anode is constructed with specially processed rhenium-tungsten faced molybdenum target which has an improved coating to increase thermal emissivity.
- This tube has foci 1.2 mm and 0.6 mm, and is available for a maximum tube voltage 150 kV with Single-phase or Three-phase generator.
- Accommodated with IEC 60526 type high-voltage cable receptacles.

General Data

IEC Classification ..... **Class I**

Electrical :

Circuit (Center-grounded) ..... Single-phase full-wave rectified
or Three-phase full-wave rectified

Operating Tube Voltage:

Radiographic	40 to 150 kV Max.
Fluoroscopic	40 to 125 kV Max.

Focal Spot:

Large Focus	1.2 mm
Small Focus	0.6 mm

Input Energy (at 0.1s):

Large Focus	75 kW
Small Focus	27 kW

2001-06-04

Motor Ratings:

Stator: XS-AL

Duty		Starting		Running	
Power source	(Hz)	180	60	180	60
Input power	(W)	1100	910	83	83
Voltage	(V)	220	130	60	40
Current	(A)	5.7	7.8	1.6	2.3
Min. Speed up ([1])	(s)	1.2	0.8	-	-
Capacitor	(μF)	6	44	6	44
Min. Braking ([2])	(s)	3 / 90 V (DC)			

Note([1]) The speed up time from normal speed of 3000 min^{-1} (3600 min^{-1}) to high speed of 10800 min^{-1} is 2/3 times of the specified speed up time from 0 to high speed, which is described on motor rating table.

([2]) To be applied for high speed rotation.

Anode Speed:

50 Hz ..... 2700 min^{-1} Min.

60 Hz ..... 3200 min^{-1} Min.

180 Hz ..... 9700 min^{-1} Min.

Resistance between Housing and Low Voltage Terminals ..... 2 MΩ Min.

Mechanical :

Dimensions: ..... See dimensional outline
Overall Length ..... 476 mm
Maximum Diameter ..... 152.4 mm
Target:
Angle ..... 12 degrees
Construction ..... Rhenium-Tungsten
Inherent Filtration ..... At least 0.7 mm Al equivalent at 75 kV
Radiation Protection (To meet the requirements of IEC 60601-1-3):
Leakage Technique Factor ..... 150 kV 3.4 mA
X-ray Coverage ..... 354 × 354 mm at SID 970 mm
Weight (Approx.) ..... 18 kg
High Tension Terminals ..... To meet the requirements of IEC 60526
Cooling Method ..... Natural or forced air
Tube Housing Model Number XH-106V-2

Absolute Maximum and Minimum Ratings

(At any time, these values must not be exceeded.)

Maximum Tube Voltage:
- Radiographic ..... 150 kV
- Fluoroscopic ..... 125 kV

Maximum Voltage to Ground ..... 78 kV

Minimum Tube Voltage ..... 40 kV

Maximum Tube Current:
- Large Focus ..... 1000 mA
- Small Focus ..... 400 mA

Maximum Filament Current:
- Large Focus ..... 5.5 A
- Small Focus ..... 5.2 A

Filament Voltage:
- Large Focus (At max. filament current 5.5 A) ..... 12.7 to 17.1 V
- Small Focus (At max. filament current 5.2 A) ..... 7.0 to 9.4 V

Filament Frequency Limits ..... 0 to 25 kHz

Average Input Power ..... 142 W (200 HU/s)
(Fluoroscopic, repeated radiographic or mixed exposure)

Thermal Characteristics:
- Anode Heat Storage Capacity ..... 210 kJ (300 kHU)
- Maximum Anode Heat Dissipation Rate ..... 475 W (667 HU/s)
- Housing Heat Storage Capacity ..... 900 kJ (1250 kHU)
- Maximum Housing Heat Dissipation Rate:
  - Without Air-circulator ..... 180 W (15 kHU/min)

Environmental Limits

Operating Limits:
- Temperature ..... 10 to 40 ℃
- Humidity ..... 30 to 85 %
- Atmospheric Pressure ..... 70 to 106 kPa

Shipping and Storage Limits:
- Temperature ..... -20 to 70 ℃
- Humidity ..... 20 to 90 %
- Atmospheric Pressure ..... 50 to 106 kPa

Warning

Warning to Interface with X-ray Generator

1. Housing Rupture

   Never input over-rated power to x-ray tube assembly.
   If the input power is extremely higher than specification, it may cause the over temperature of anode, insert tube glass shatter and ultimately the following serious problems due to generating over-pressure by oil vaporization inside housing assembly.
   In such a critical condition, the safety thermal switch can not protect x-ray tube even if it works.

   * Housing sealing parts (cathode side) rupture
   * Human injury including burns due to hot oil escape
   * Fire accident due to flaming anode target

   We strongly request that the x-ray generator should have a protective function which manages input power to x-ray tube assembly.

Cautions

Caution to Interface with X-ray Generator

1. Over Rating
   X-ray tube assembly can be broken with applying just one over rated shot.
   Please read the technical data sheets carefully and follow the instructions.

2. Inherent Filtration
   The total filtration and the distance between x-ray focal spot and human body are regulated legally.
   They should be complied with the regulation.

3. Safety Thermal Switch
   X-ray tube assembly has safety thermal switch to prohibit further input power when the tube housing reaches to the specified temperature.
   The switch should be hooked up with the x-ray generator which control output power to x-ray tube assembly.
   Even if the switch works, never turn the system power off and the cooling unit should be activated.

4. Unexpected Malfunction
   X-ray tube assembly may have the risk to be unexpectedly malfunctioning due to life termination or failure. If the serious problems caused by the above risk is expected, we recommend to have a contingency plan to avoid such a case.

5. New Application
   If you use the product with new application not to be mentioned in this specification or with different type of x-ray generator, please contact to us for confirming its availability.

Caution for Installation, Adjustment and Maintenance

1. Qualified Persons
   Only qualified persons who have technical training and professional knowledge can handle x-ray tube assembly.

2. Fragile Glass
   X-ray tube is assembled with glass, therefore, it can be broken with the mechanical vibration or pulsed shock over 19.6m/s2 (2G).
   Careful handling is required to treat or transport.

3. Ground Terminal
   X-ray tube assembly has ground terminal. Ground cable should be connected.

4. High Voltage
   All x-ray tubes operate at voltages high enough to kill through electrical shock. Never touch the high voltage delivered plugs or terminals.
   When direct access to such parts is required, the primary circuit should be disabled and high voltage capacitors/cables discharged.

5. High Voltage Plug
   High voltage plug should be cleaned up and free from any physical damages. Silicon compound application is required for high voltage stability.

6. Operation Atmosphere
   X-ray tube assembly is not allowed to use in the atmosphere of flammable or corrosive gas.

7. Protective Cover
   X-ray tube assembly is not allowed to use without the protective cover attached.

8. Handling
   Appropriate jig or tools are required for tube installation to avoid physical damages.

9. Returning Tube
   X-ray tube assembly should be repackaged with the original material when it is returned back for quality examination in our factory.
   Be careful to put the tube upside cathode. If the packaging is not proper, the tube may not be correctly examined.

Caution in Operation

1. X-Ray Radiation
   X-ray tube assembly should have the beam limiting equipment mounted on the x-ray port to protect unnecessary radiation.

2. Dielectric Oil
   X-ray tube assembly has dielectric oil contained for high voltage stability. As it is poisonous for human health, if it is exposed to the non-restricted area, it should be disposed as following to the local regulation.

3. Operation Atmosphere
   X-ray tube assembly is not allowed to use in the atmosphere of flammable or corrosive gas.

4. Lead Disposition
   X-ray tube housing is lined with lead to protect unnecessary radiation. As the lead powder or vapor is harmful for human health, it should be disposed as following to the local regulation or returned back to us with your cost of transportation. We dispose it in our facility with free of charge.

5. Safety Thermal Switch
   X-ray tube has thermal switch to protect over heat on housing. As the housing temperature goes up to maximum 85℃, never touch on housing surface in operation.

6. Any Malfunction
   Please contact to your system service person immediately, if any malfunction is noticed.

Caution Label

(a) This label is a caution label to notify the user of the following point.
"Housing end cap is used to protect the electric shock and x-ray leakage."

Attachment position : X-ray tube assembly housing end cap

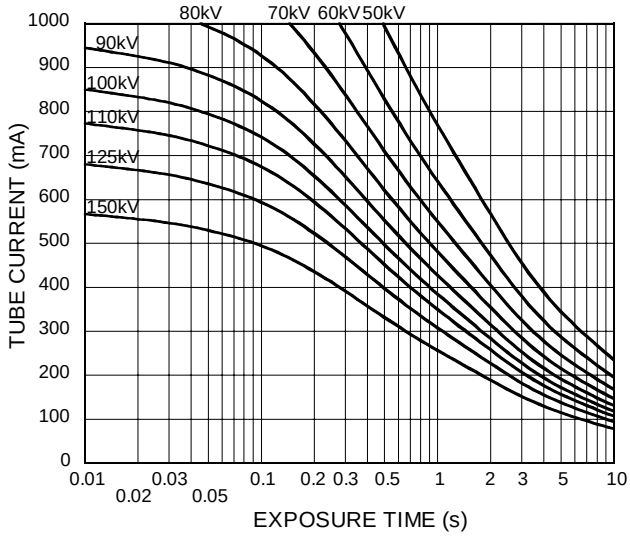
Maximum Rating Charts

(Absolute Maximum Rating Charts)

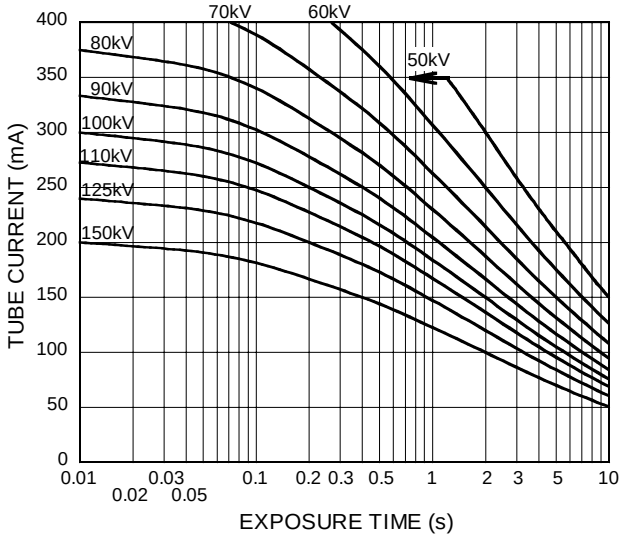
Conditions : Tube Voltage Three-Phase

Stator Power Frequency 180Hz

Focal Spot : 1.2 mm



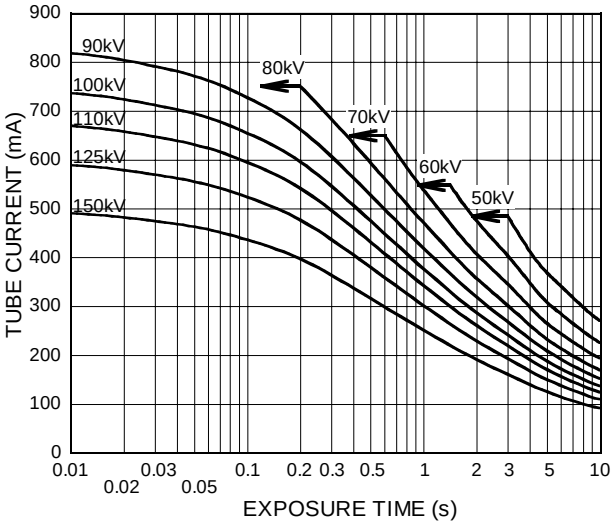
Focal Spot : 0.6 mm



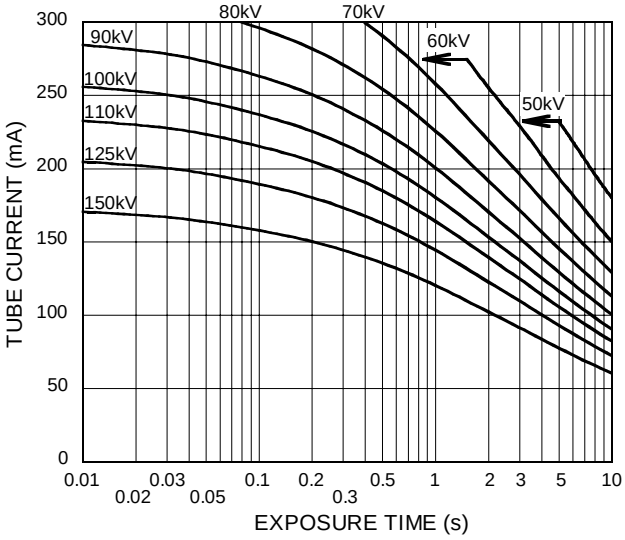
Conditions : Tube Voltage Single-Phase

Stator Power Frequency 180Hz

Focal Spot : 1.2 mm



Focal Spot : 0.6 mm



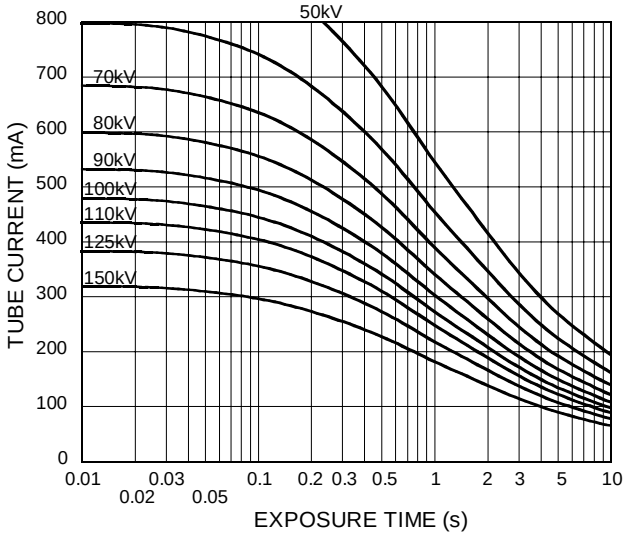
Maximum Rating Charts

(Absolute Maximum Rating Charts)

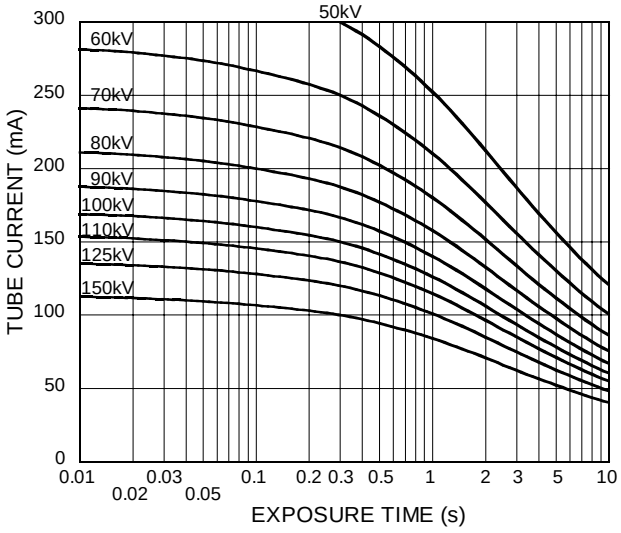
Conditions : Tube Voltage Three-Phase

Stator Power Frequency 60Hz

Focal Spot : 1.2 mm



Focal Spot : 0.6 mm

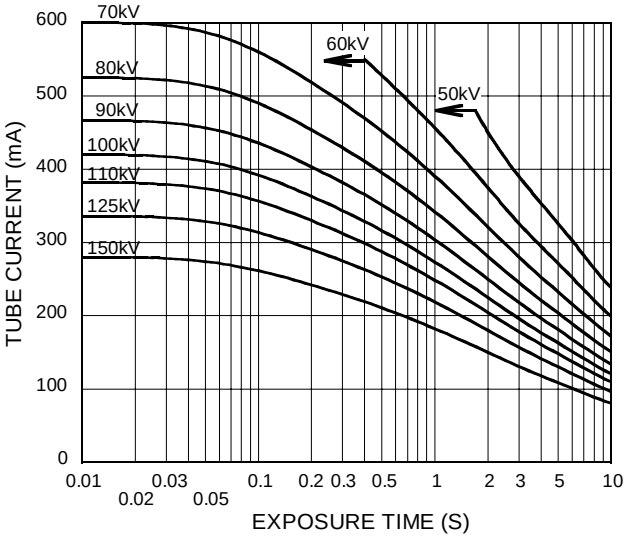


Conditions :

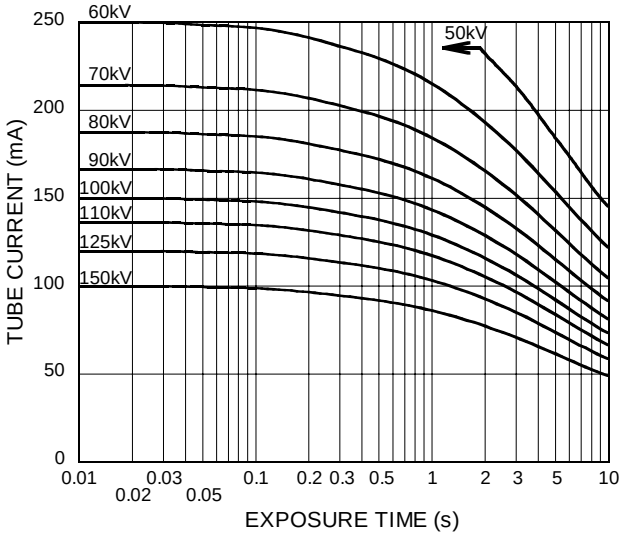
Tube Voltage Single-Phase

Stator Power Frequency 60Hz

Focal Spot : 1.2 mm



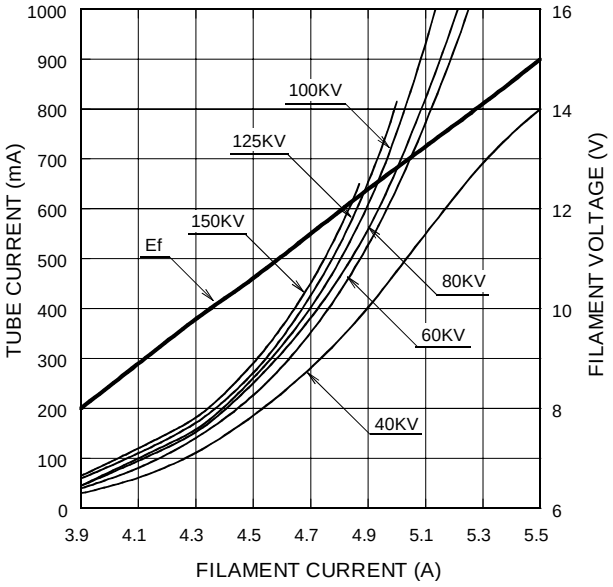
Focal Spot : 0.6 mm



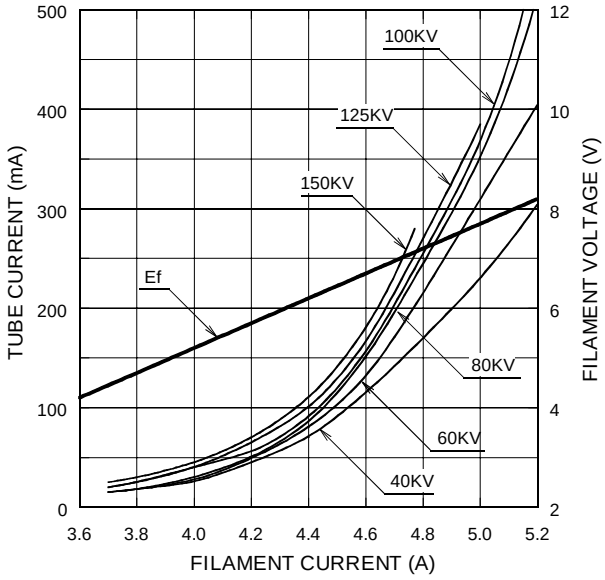
Emission & Filament Characteristics

Three-Phase

Focal Spot : 1.2 mm

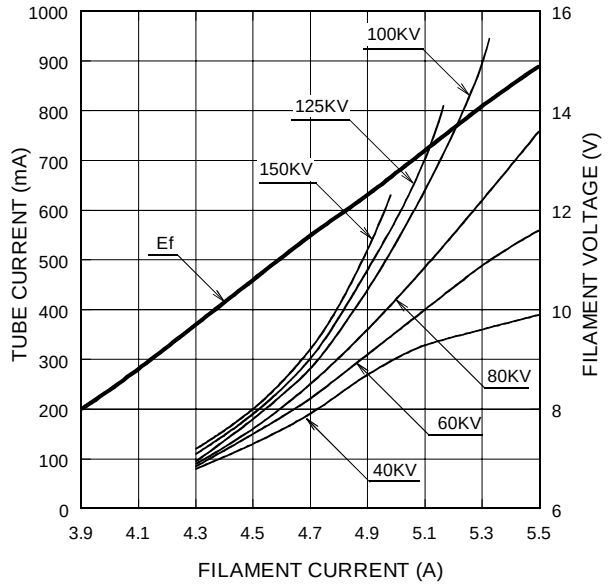


Focal Spot : 0.6 mm

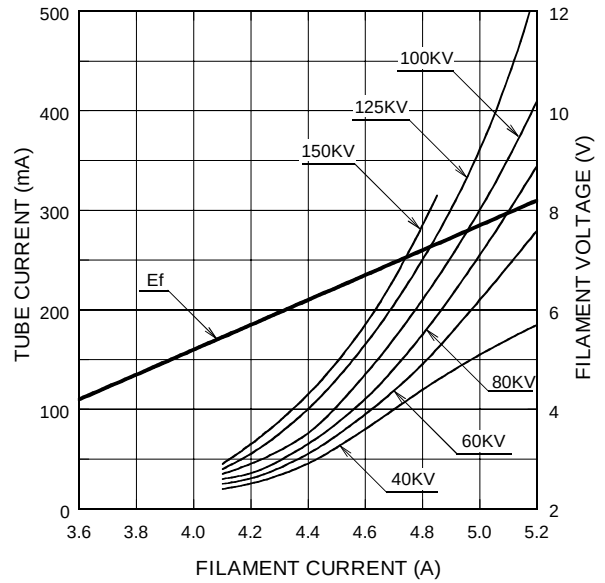


Single-Phase

Focal Spot : 1.2 mm

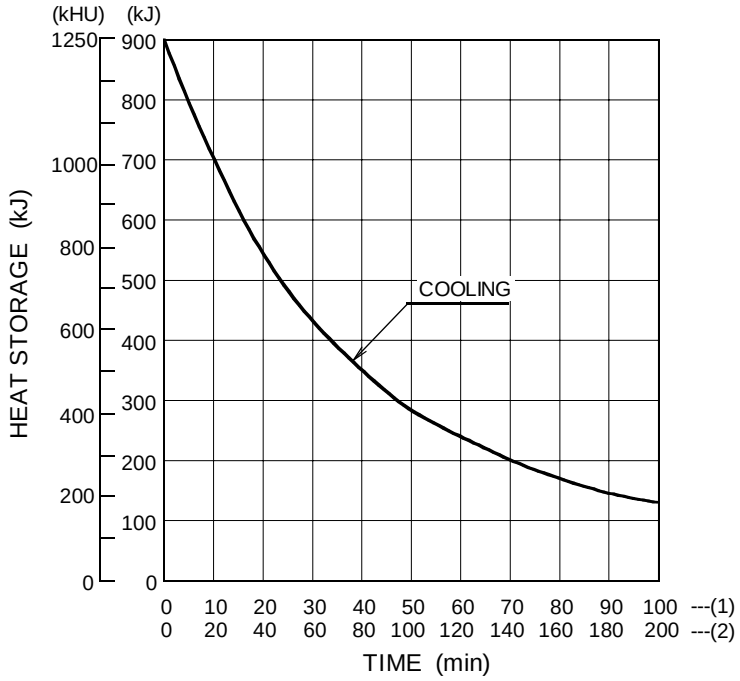


Focal Spot : 0.6 mm



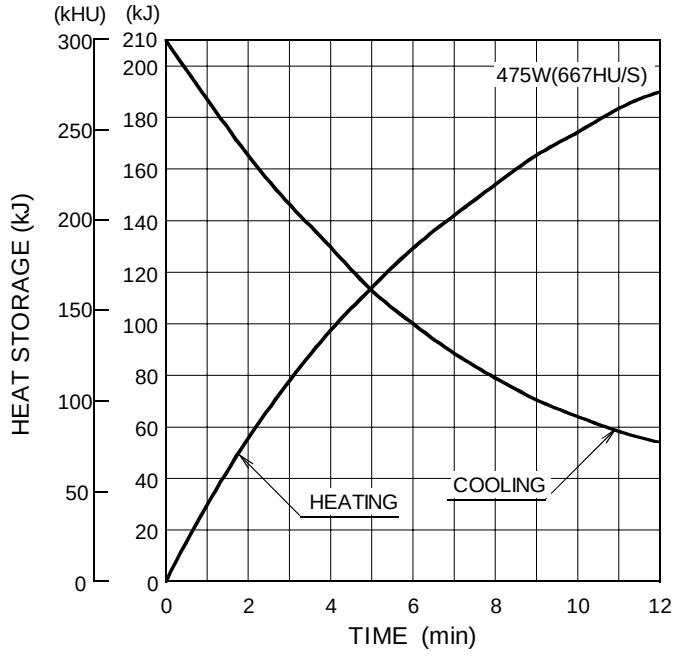
Thermal Characteristics

Housing Thermal Characteristics



(1) Cooling with Air Circulator.
(2) Cooling Without Air Circulator.

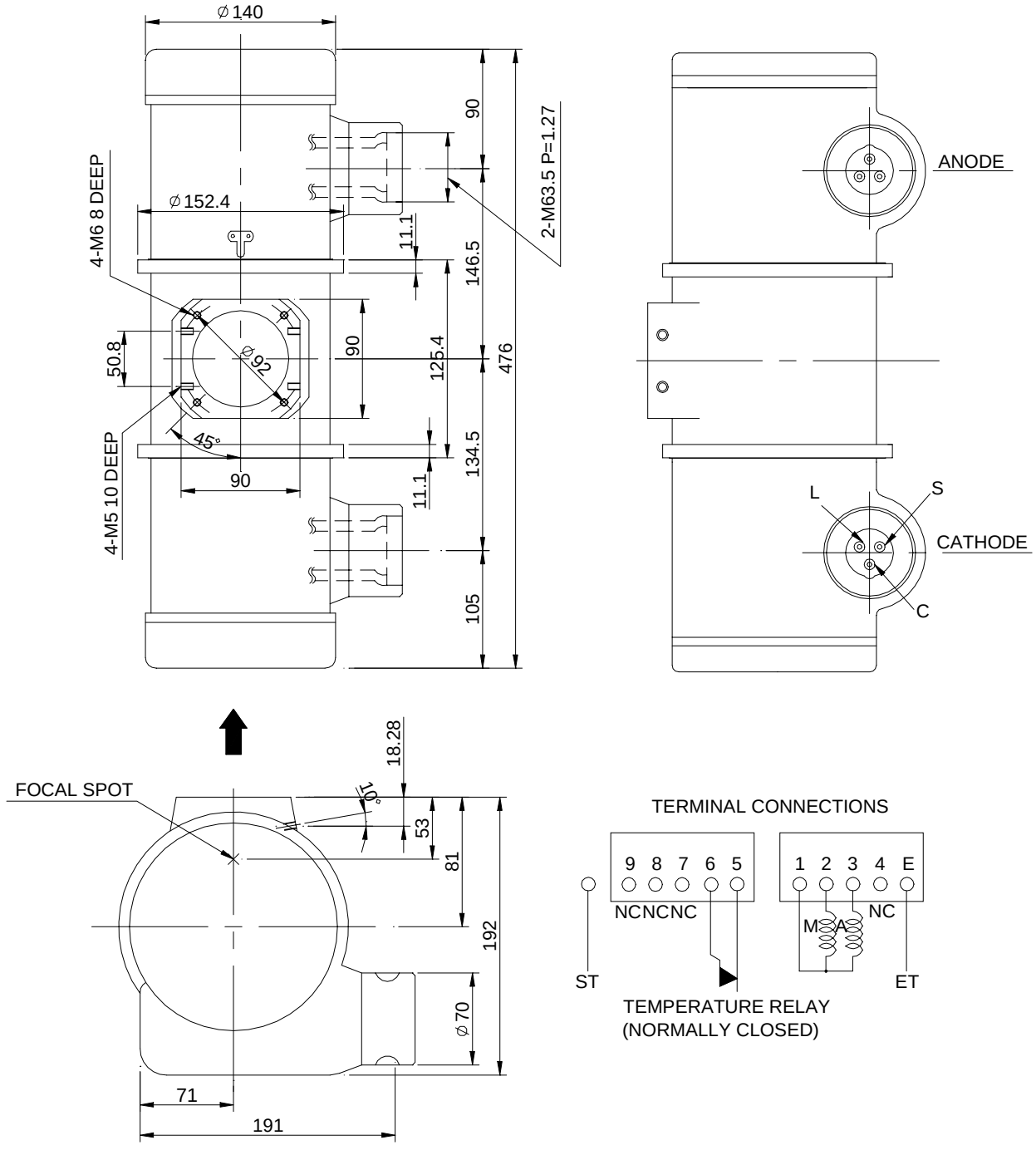
Anode Thermal Characteristics



The heating curves are showing examples of average input power to the anode in operation.

Dimensional Outline

Unit mm



C : COMMON
L : LARGE FOCUS
S : SMALL FOCUS
M : MAIN EINDING OF THE STATOR
A : AUX. EINDING OF THE STATOR

NC: NON-CONNECTION
ET : EARTH TERMAINAL
ST : SHIELD TERMINAL (at cable clanp)
⬆ : CENTERAL X-RAY
ANODE & CATHODE TERMINAL
: IEC 60526 TYPE

Overseas Subsidiaries and Affiliates

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